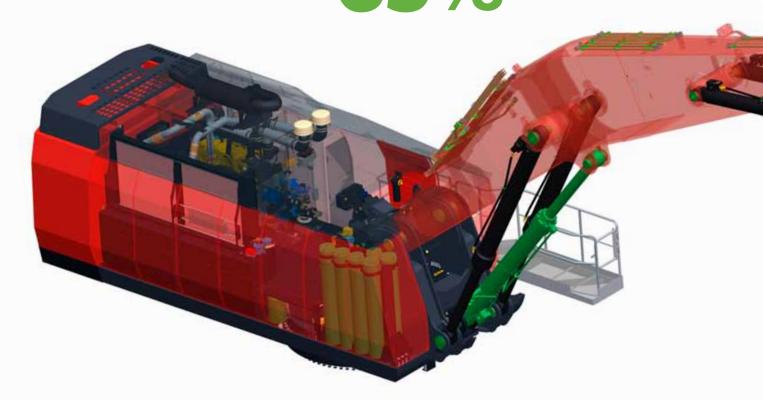




OUR HYBRID EVOLUTION IN ACTION

More load, less energy

Increases Energy Efficiency by up to 35%











More load, <u>less</u> energy

lift your efficiency to the next level with hydraulic precision

2006

HybriLift® Testing and Development

2008

200 **HybriLift®** into Production and Operation

2010

Mantsinen HybriLift® cranes use smaller diesel engines or

energy used to lift the main boom.

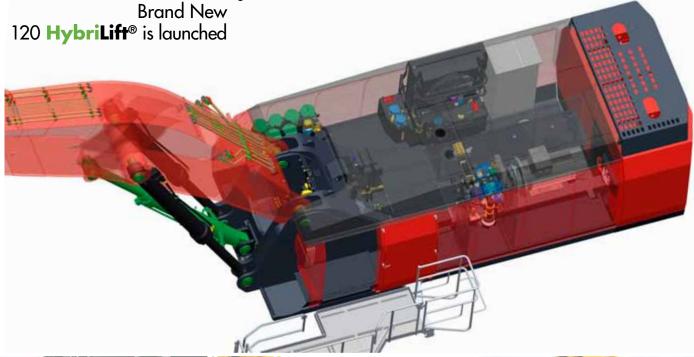
electric motors for better fuel economy and lower emissions.

The unique HybriLift® energy storage and redelivery system

increases energy efficiency by recycling up to 35 % of the

Specially designed for bulk material and general cargo handling, with a wide range of attachments.

Swing system with closed loop circuit and two swing motors – another feature to improve operator comfort and fuel efficiency.





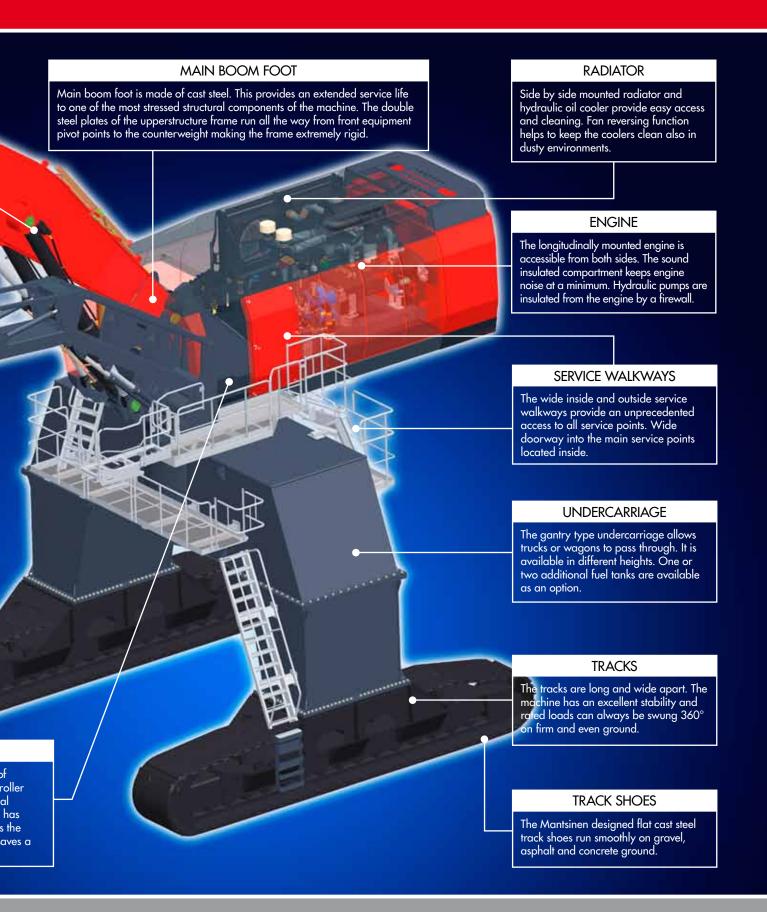


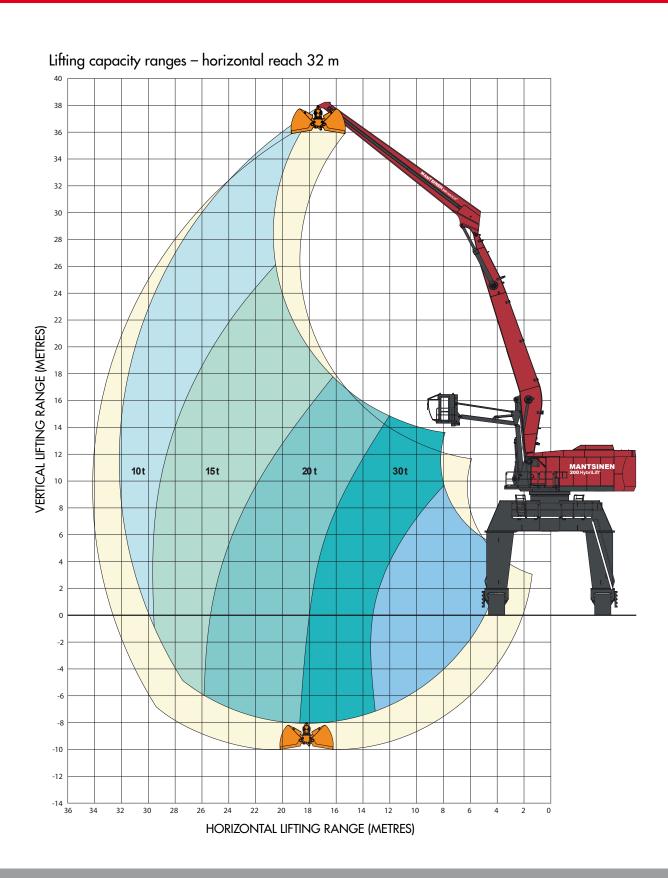


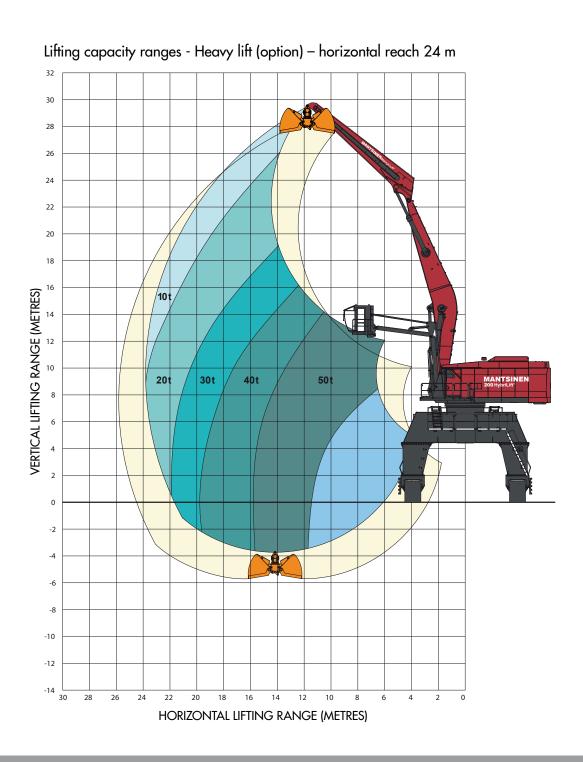
STICK FOOT & TIP MAIN BOOM BOSSES Also the bosses at the main boom are made of high-tensile cast steel. Stick foot and tip are 200 R Hybrillft® made of high-tensile cast The optimized design ensures evenly distributed stresses on the boom box. steel. The extensive use of cast structures in the front equipment is the backbone of its durability. STICK BOX The box of the stick is made of two C-profiles using fine-grain steel. The design allows the stick to be designed with no welding seams in high stress areas, making it extremely light and durable. Hydraulic lines are well protected on sides of the stick. **CAB ELEVATOR** Mantsinen cab elevator brings the operator high up or far from the swing centre, on top of the hold, depending on the working environment. The large stainless steel operator cab has large windows for an excellent visibility. The floor window is in a 15° angle. The cab is also equipped with a folding instructor seat. **IBNTSIN SWING MECHANISM** The Mantsinen 200 swing mechanism consists of two swing motors and a heavy-duty three-row type slewing ring with 3 m diameter. The internate the run in grease bath. The swing mechanism a separate closed loop circuit pump. This make swing extremely smooth and controllable and s considerable amount of energy.

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MANTSINEN 200 R and 200 ER HybriLift® - Technical specifications

Front equipment	
Max. horizontal reach	Approximately 37 m
Lifting capacity (approx.)	25 t /20 m (max. horizontal reach 32 m)
Lifting capacity Heavy Lift (approx.)	40 t /18 m (max. horizontal reach 24 m)
Engine 200 R	C
Туре	Caterpillar C-18 ACERT
Power Number of cylinders	571 kW / 1 800 r/min
Displacement	18,1
Displacement	10,11
Electric motor 200 ER	
Power	355 kW / 1 500 r/min
Voltage	400 to 690 V
Hydraulic system	2 x 760 l/min
Oil flow, equipment and drive	500 I/min, closed loop circuit
Oil flow, swing Working pressures	Equipment 330 bar, Swing 300 bar, Drive 330 bar
Max. swing speed	4 r/min
Mux. swilig speed	41/111111
Undercarriage	
Heights	3,5 m / 5,5 m / 7,8 m* / 9 m* / 11 m*
Load carrying track length	8 100 mm
Track shoes	1.050 mm flat
Drive speed	0 - 2,2 km/h and 0 - 3,5 km/h
Cab elevator N2-6000	
Horizontal movement	Max. 11 m from swing centre
Vertical movement	Operator eye level max. 15 m (undercarriage height 9 m)
verneal movement	Operator eye lever max. To m (undereamage neight 7 m)
Weight without attachments	
Depending on configuration	Approx. 220 - 250 t
Dafill annualities	
Refill capacities Hydraulic oil reservoir	1 800
Fuel tank	2 000
Additional fuel tank (option)	3 000 1
Additional fuel lank (option)	J 000 I

^{* 7,8} m, 9 m and 11 m undercarriages allow trucks and railroad wagons to pass through Illustrated machines can have optional equipment. Specifications subject to change without prior notice.

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