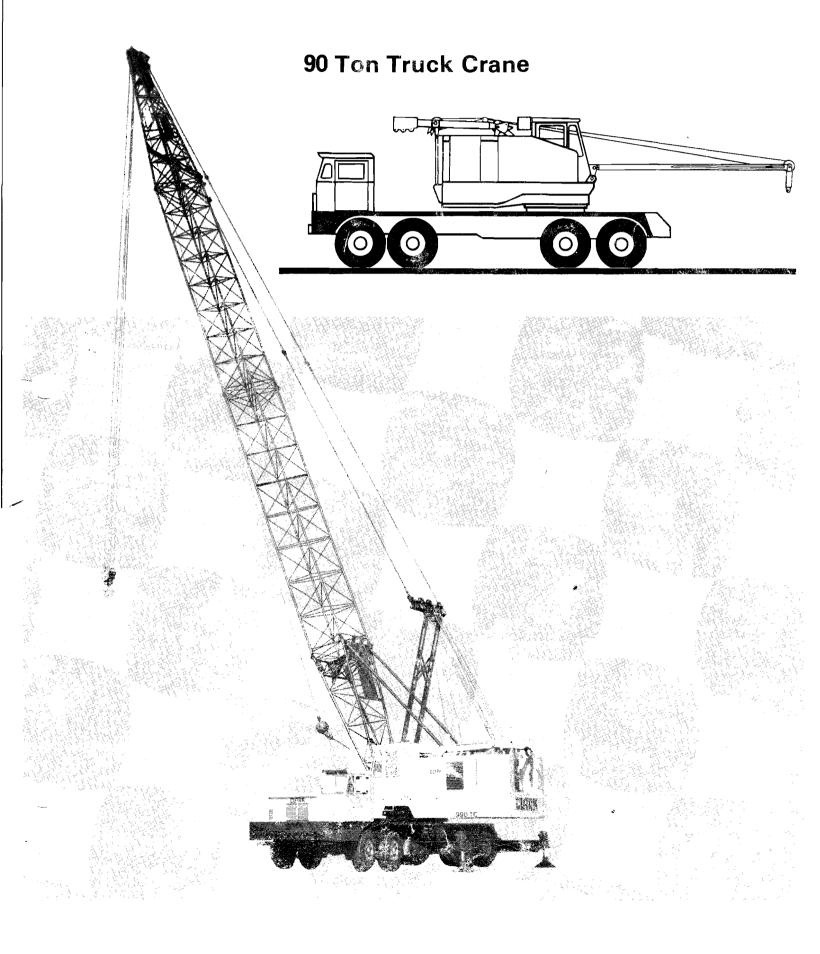
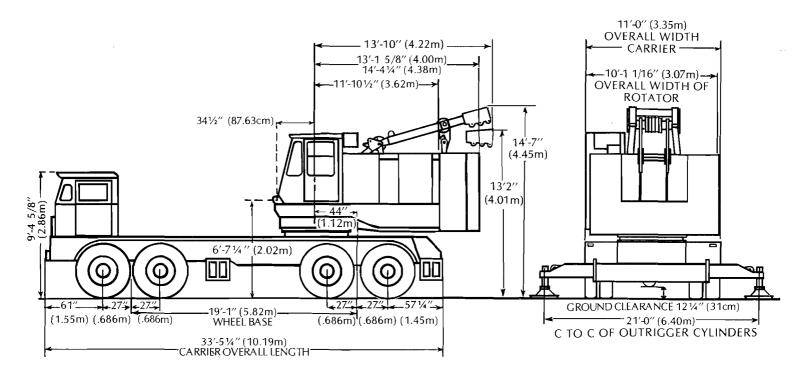
CLARK Crane 990-TC Division Specification



CLEARANCE AND DIMENSIONS



WEIGHTS OF COMPONENT PARTS

CARRIER T-1	ROTATOR R-1	CRANE ATTACHMENT A-2	MISCELLANEOUS
Total Weight of Carrier with Standard Diesel Engine and Hydraulic Outriggers. 57,955lbs * (26,288kg.)	Total Weight of Rotating Assembly With Standard Diesel Engine with Torque Converter and 30,930 lbs. (14,030kg.) Counterweight. 61,005lbs.* (27,672kg.)	50' (15.24m) pin connected tubular boom 60%" (153.0cm) x 65%" (163.2cm) with 5 sheaves and rope guard in point; ridgid 20' (6.10m) mast and bridle with 12 part reeving and swaged type pendants for basic boom; 16" (40.6cm) smooth rear drum; boom angle indicator, telescopic boomstops with air shut- off; and wire ropes. 980' (298.7m) - %" (19.05mm) dia. wire rope furnished as standard with full width front drum.	Hook Block 1,625lbs. (737kg. Boom Stop 650lbs. (295kg. Ball & Hook 8½ Ton 650lbs. (295kg. Crossover and Basic Pendants — 12 Part Line 12 Part Line 950lbs. (431kg. Mid-Point Suspension 660lbs. (295kg. Boom 600bs. (292kg. Operating Ropes 1.04lbs/Ft. (1.55kg./m Deck Mounted Fairlead 745lbs. (338kg.
OUTRIGGER BOXES, BEAMS AND FLOATS	For Third Drum (Subtract) . 150lbs (68kg)	Meets or exceeds OSHA, and B-30.5 10,050lbs.* (4,559kg.) BOOM AND BOOM EXTENSIONS	Tagline Winder 355lbs. (161kg.
HYDRAULIC OUTRIGGERS: A-Outrigger Box (2) 2,820lbs (1,279kg) Ea	GANTRIES: Back-Hitch Gantry 2,500lbs. (1,134kg.) Basic Gantry 825lbs (374kg.)	30' (9.14m) Point Section 2.710lbs. (1,229kg) 20' (6.10m) Base Section 2.175lbs (987kg.) 10' (3.05m) Extension 815lbs (370kg.) 20' (6 10m) Extension 281bs (588kg.) 30' (9 14m) Extension 1.655lbs (751kg.) 40' (12 19m) Extension 2,205lbs (1,000kg.) *Main Sheave and Cuidesheaves Included in Point Section Weight All Extension weights, Include Pendants.	MAST WITH MAST HEAD SHAFT
B-Outrigger Beams (4). 1,800lbs (816kg.) Ea C-Floats (4) 110lbs (50kg.) Ea. BUMPER CWT. 13,415lbs. (6,085kg.)	Gantry is included Counterweight #2 COMPLETE ROTATING REAR CWT. 30,930lbs (14,030kg) COMPLETE ROTATING (4,763kg)	JIB 20' (6.10m) Basic lib Assembly 1,780lbs. (807kg) 10' (3.05m) lib Extension 420lbs (191kg) 20' (6.10m) lib Extension 690lbs (313kg) Maximum lib Length 60tf (18.29m)	

Per Current Price List Description



TOTAL WEIGHT OF T-1, R-1 & A-2 = TRANSPORTABLE WEIGHT 78,885 lbs. (35,764kg.) (Includes Fuel and 200 lb. (90.5kg.) Operator)

- TRANSPORTABLE WEIGHT BASED ON THE REMOVAL OF THE FOLLOWING COMPONENTS FROM T-1, R-1 & A-2
- Counterweight #1
- Counterweight #2 Floats from Rack
- Rear Box and Beams
- LOAD ON FRONT AXLE LOAD ON REAR AXLE 34,015 lbs. (15,421kg.)
- Front Box & Beams
 Boom Point & Pendants Boom Stops Boom Base

 - 44,870 lbs. (20,343kg.)

- ----

EQUIPPED AS FOLLOWS: Truck: Cummings NTC-290 with Jacob brakes, hydraulic outriggers, boom rest and 14:00" x 20" (35.6cmx50.8cm) 20 ply tires. UPPER: Cummins N-855-P-160 power plant with 3 stage converter; includes 50 ft. (15.24M) tubular boom; full width front drum with power load lowering; rear drum with power lowering; boom stops; cables; 30,930 lbs. (14,030kg.) main counterweight and Sprague clutch. Does not include hook block or ball and hook.

AXLE LOADS FOR TRAVEL				
COMPONENT	BOOM	LOAD ON FRONT AXLE	LOAD ON REAR AXLE	TOTAL AXLE LOAD
COMPLETE MACHINE - CRANE	F	21,190 lbs. (9,612kg.)	107,820 lbs. (48,907kg.)	129,010 lbs. (58,519kg.)
	R	54,380 lbs. (24,667kg.)	74,630 lbs. (33,852kg.)	123,010 103. (38,515kg.)
ADJUST AXLE LOADING BY				
REMOVAL OF THE FOLLOWING				
COUNTERWEIGHT NO. 2	F	+ 5,250 lbs. (+2,381kg.)	-15,750 lbs. (-7,144kg.)	-10,500 lbs. (-4,763kg.
	R	- 9,285 lbs. (-4,212kg.)	- 1,215 lbs. (- 551kg.)	
COUNTERWEIGHT NO. 1	F	+ 8,850 lbs. (+4,014kg.)	-29,280 lbs. (-13,281kg.)	- 20,430 lbs. (-9,267kg.
	R	- 16,700 lbs. (-7,575kg.)	- 3,730 lbs. (-1,692kg.)	
FLOATS FROM RACK	F	- 210 lbs. (- 95kg.)	– 230 lbs. (– 104kg.)	- 440 lbs. (- 199kg.
	R	– 210 lbs. (– 95kg.)	– 230 lbs. (– 104kg.)	
REAR BOX AND BEAMS	F	+ 1,960 lbs. (+ 889kg.)	- 8,380 lbs. (-3,801kg.)	- 6,420 lbs. (-2,912kg.
	R	+ 1,960 lbs. (+ 889kg.)	- 8,380 lbs. (-3,801kg.)	
FRONT BOX AND BEAMS	F	- 4,430 lbs. (-2,009kg.)	- 1,990 lbs. (- 903kg.)	- 6,420 lbs. (-2,912kg.
	R	- 4,430 lbs. (-2,009kg.)	- 1,990 lbs. (- 903kg.)	<u> </u>
BOOM POINT WITH SHEAVES	F	- 7,665 lbs. (-3,477kg.)	+ 4,600 lbs. (+2,087kg.)	- 3,065 lbs. (-1,390kg.
AND PENDANTS	R	+ 6,490 lbs. (+2,944kg.)	- 9,555 lbs. (-4,334kg.)	
BOOM STOPS	F	- 420 lbs. (- 191kg.)	- 230 lbs. (- 104kg.)	- 650 lbs. (- 295kg
	R	+ 175 lbs. (+ 79kg.)	– 825 lbs. (– 374kg.)	
BOOM BASE	F	- 2,355 lbs. (-1,068kg.)	– 45 lbs. (– 20kg.)	- 2,400 lbs. (-1,089kg.
•	R	+ 1,435 lbs. (+ 651kg.)	- 3,835 lbs. (-1,740kg.)	1 .
MAST WITH MAST SHAFT	F	- 2,335 lbs. (-1,059kg.)	+ 450 lbs. (+ 204kg.)	- 1,885 lbs. (- 855kg.
	R	+ 1,610 lbs. (+ 730kg.)	- 3,495 lbs. (-1,585kg.)	
ROPE – MAIN HOIST	F	- 150 lbs. (- 68kg.)	- 870 lbs. (- 395kg.)	- 1.020 lbs. (- 463kg.
	R	- 240 lbs. (- 109kg.)	- 780 lbs. (- 354kg.)	
ROPE - AUXILIARY HOIST	F	- 5 lbs. (- 2kg.)	- 535 lbs. (- 243kg)	- 540 lbs. (- 245kg.
	R	- 205 lbs. (- 93kg.)	- 335 lbs. (- 152kg.)	
ROPE – BOOM HOIST	F	- <u>5 lbs. (</u> - 2kg.)	- 485 lbs. (- 220kg.)	- 490 lbs. (- 222kg.
	R	- 185 lbs. (- 84kg.)	- 305 lbs. (- 138kg.)	1

F - DENOTES BOOM EXTENDED FORWARD

R -- DENOTES BOOM EXTENDED REARWARD

NOTE: Any deviation from the equipment listed above will affect the weights shown proportionately and compensation must be made accordingly.

POWER PLANT DATA (CARRIER)

	MAKE	MODEL	FUEL	CYL.	BORE & STROKE	RATED H.P.
	Cummins	NTC-290	Diesel	6	5½" (140mm) x 6" (152mm)	290 @ 2,100
TRUCK	GM	8V-71	Diesel	8	4½" (108mm) x 5" (127mm)	318 @ 2,100
CARRIER	Cummins	NTC-350	Diesel	6	5½'' (140mm) x 6'' (152mm)	250 @ 2,100

PERFORMANCE DATA (CARRIER)

Number of Travel Speeds Standard — 20 Forward and 4 Reverse Turning Radius — 49 Ft. (On Center Outside Front Tire)

ENGINE	CARRIER EQUIPPED WITH 5 SPEED MAIN & 4 SPEED AUXILIARY TRANS.					
MAKE & MODEL	LOV	H RANGE**				
	GRADE	SPEED	GRADE	SPEED		
Cummins NTC-290	40.0	1.4MPH (2.25KmPH)	1.0	43.9MPH (70.6KmPH)		
NTC-350	40.0	1.4MPH (2.25KmPH)	1.9	43.9MPH (70.6KmPH)		
GM 8V-71	40.0	1.3MPH (2.09KmPH)	1.3	43.9MPH (70.6KmPH)		

NOTE: The above is based on a machine equipped with a 5 speed Fuller main transmission and a Spicer (4) speed auxiliary transmission and 14.00" x 20" (35.6cm x 50.8cm) tires

Maximum engine torque & machine weighing 129,010 Lbs. (58,519kg.) Maximum engine speed & machine weighing 74,750 Lbs. (33,907kg.)

These weights apply to a standard equipped machine.

DESCRIPTIVE DATA (CARRIER)

Basic, Standard and Optional Components

FRAME: Carrier frame of heavy-duty, all welded construction. Two main members, each of deep box section, are joined together by bumper and box section cross members. 100,000 P.S.I. (689MPa) steel is used in higher stressed members of frame. Tow hooks, front and rear.

SWING CIRCLE: A large diameter, single row, antifriction bearing assembly with integral swing gear. Bearing is well sealed with close fitting races, eliminating rocking motion of rotating assembly on carrier.

OUTRIGGER BOXES: The two outrigger boxes are fabricated from steel plates. Boxes are of the pin-on design for ease of removal.

OUTRIGGER BEAMS: four, box section extensible beams mounted two in each outrigger box are fabricated of 100,000 P.S.I. (7,030kg/cm2) steel.

HYDRAULIC OUTRIGGERS: Independent control valves for extending each beam and for lowering each hydraulic jack with T-1 steel floats provide precise leveling of truck. Control valve station on carrier at ground level.

FRONT TANDEM SUSPENSION: Front tandem axles are suspended by two alloy steel underslung equalizers, direct-connected to chassis frame. Two radius rods on each axle maintain proper positioning of axles.

FRONT AXLES: Two tubular high clearance type, rating 27,400# (12,429kg.) each. Wheels are mounted on roller bearings.

REAR AXLES: Planetary drive with inter-axle differential. No spin differential is available.

REAR TANDEM SUSPENSION: Rear tandem axles are suspended by two alloy steel underslung equalizers, direct-connected to chassis frame. One torque rod on each axle maintains proper positioning of axles.

WHEELS: Heavy-duty $20^{\prime\prime}$ (50.8cm) x 10.0 $^{\prime\prime}$ (25.4cm) rims, four singles in front, four duals in rear, making a total of twelve wheels.

TIRES: Twelve 14.00" (35.6cm) x 20" (50.8cm) 20 ply rating.

FUEL CAPACITY: 85 Gal. (322 Liters)

FENDERS: Fenders are of the combination fender-deck design, providing a flat full width-full length walkway.

SERVICE BRAKES: Air brakes on all wheels. Front brake shoes are $17\frac{1}{4}$ " (44.0cm) diameter x 4" (10.2cm) wide. Rear brake shoes are $16\frac{1}{2}$ " (41.9cm.) diameter x 7" (17.8cm.) wide. The carrier engine is equipped with a Jacobs engine brake as standard equipment.

SAFETY BRAKES: Spring set, air released brake cylinders on rear axles lock brakes in case of air loss or for parking. An auxiliary air reservoir and controls allow brakes to be released and reapplied several times after loss of regular air supply.

OPERATING BRAKE: A hand-operated air valve applies the service brakes when required for holding the machine when operating.

STEERING: Hydraulic steering with Ross roller mounted cam and twin lever type steering gear powered by engine driven pump, double acting cylinder and hydraulic control valve built into draglink.

MAIN TRANSMISSION: Fuller with five speeds forward and one reverse.

AUXILIARY TRANSMISSION: Spicer with four speeds giving 20 speeds forward and four reverse.

CLUTCH: Lipe Rollway 14" (35.6cm.) 2-DLB.

CAB: One-man type, with visor type top. All steel construction, amply ventilated for summer or winter. Adjustable seat. Instrument cluster contains speedometer, odometer, ammeter, oil pressure gauge, water temperature gauge, fuel gauge and pilot light. Instrument panel contains air gauge, light switches, ignition and starter switch.

BUMPER COUNTERWEIGHT: One piece, required when using long boom or boom and jib combination. See "boom and jib data."

MISCELLANEOUS ACCESSORIES: Inflating hose and tire pressure gauge, boom rest, rear view mirrors, two beam headlights, stop and tail light, front, middle and rear marker lights and parking lights, electric directional signals, spare wheel with or without tire, air or electric windshield wipers, air and electric dual horns, fender flaps, heater and defrosters.

POWER PLANT DATA (ROTATOR)

ROTATING ASSEMBLY				
MAKE	CUMMINS	G.M.		
MODEL	N855-P160	4081		
FUEL	Diesel	Diesel		
CYL.	6	4		
BORE & STROKE	5-1/2" (140mm) x 6" (152mm)	4¼″ (108mm) x 5″ (127mm)		
GROSS RATED HP	160 @ 1800	150 @ 2300		
TORQUE CONV. HP @ GOVERNED				
R.P.M.	135 @ 1800	130 @ 1800		

	LINE SPEED*			
LINE PULL	1st Layer on Drum	6th Layer On Drum		
	16" (40.6cm) Pitch Dia.	23 1/2" (59.7 cm) Pitch Dia.		
16,800lbs (7,620kg)	177fpm (54mpm)	175fpm (53mpm)		
13,500lbs (6,124kg)	205ťpm (62mpm)	220fpm (67mpm)		
10,000lbs. (4,536kg)	237fpm (72mpm)	265fpm (81mpm)		
6,000lbs (2,722kg)	279fpm (85mpm)	367 fpm (112mpm)		
2,000lbs (907kg)	323fpm (98mpm)	456fpm (139mpm)		
* Thurd Drum Space	de Aro Approvimatoly 889	4 of the speeds indicated		

*- Third Drum Speeds Are Approximately 88% of the speeds indicated in the Chart.

CLUTCH AND BRAKE DATA

	CLUTCHES		BRAKES					
FUNCTION	Туре	Width	Diameter	Area	Туре	Width	Diameter	Area
Main Hoist	Band	5″ (12.7cm)	24″ (61.0cm)	337 Sq. In. (2,174 Sq. cm)	Band	4½" (11.4cm)	30'' (76.2cm)	338 Sq. In (2,181 Sq. cm)
Auxiliary Hoist	Band	5″ (12.7cm)	24" (61.0cm)	337 Sq. In. (2,174 Sq. cm)	Band	4 ½" (11.4cm)	-30″ (76.2cm)	- 338 Sq. Iп. (2, 181 Sq. cm)
3rd Drum Hoist	Band	5″ (12.7cm)	24" (61.0cm)	337 Sq. In. (2,174 Sq. cm)	Band	4½" (11.4cm)	.30" (76.2cm)	338 Sq. In. (2,181 Sq. cm)
Boom Hoist	Band	5″ (12.7cm)	24" (61.0cm)	337 Sq. In. (2,174 Sq. cm)	Band	4½" (11.4cm)	-30″ (76.2cm)	338 Sq. In. (2,181 Sq. cm)
Swing	2 Shoe	41⁄2" (11.4cm)	24'' (61.0cm)	290 Sq. In. (1,871 Sq. cm)	Band	4½" (11.4cm)	30" (76-2cm)	338 Sq. In (2,181 Sq. cm)
Boom Lowering	Band	41⁄2" (11.4cm)	20" (50.8cm)	248 Sq. In. (1,600 Sq. cm)				
Load Lowering	Band	4½" (11.4cm)	20'' (50.8cm)	248 Sq. In. (1,600 Sq. cm)	Band	4" (10.2cm)	26″ (66.0cm)	240 Sq. In (1,548 Sq. cm)
*Front Drum	Band	5″ (12.7cm)	24" (61.0cm)	337 Sq. In. (2,174 Sq. cm)	Band	4½" (11.4cm)	30" (76-2cm)	338 Sq. In. (2,181 Sq. cm)

Full width front drum with planetary load lowering.

LAGGING DATA

Lagging Location	Usage	Lagging P.D.	Lagging Width	Type of Lagging	Eff. Capy. 1st Layer	Maximum Capy. & Layers	Wire Rope Size
L.H. Front	Third Drum	14" (35.6cm)	11″ (27.9cm)	Smooth	45′ (13.7m)	464′ (141 4m) in 7	3/4" (19.1mm)
R.H. Front	Crane Auxiliary Hoist		14-1/2″ (36.8cm)	Smooth	71′ (21.6m)	569′ (173.4m) ln 6	3/4" (19.1mm)
R.H. Front	Dragline Drag	16-1/8" (41.0cm)	14-1/2″ (36.8cm)	Grooved	49′ (14.9m)	_	7/8″ (22 2mm)
L.H. Rear	Dragline Hoist	16″ (40.6cm)	14-1/2″ (36.8cm)	Grooved	48′ (14.6m)	_	3/4" (19.1mm)
L.H. Rear	Main Hoist	16" (40.6cm)	14-1/2″ (36.8cm)	Smooth	71′ (21.6m)	569′ (173.4m) In 6	3/4" (19.1mm)
L H. Rear	Clamshell Closing	16″ (40.6cm)	14-1/2″ (36.8cm)	Grooved	48′ (14.6m)	_	3/4" (19.1mm)
R.H. Front	Clamsheli Holding	16'' (40.6cm)	14-1/2″ (36.8cm)	Grooved	48′ (14 6m)	_	3/4" (19.1mm)
R H. Rear	Boom Hoist	12″ (30 5cm)	8-1/2" (216cm)	Smooth	28′ (8.5m)	372′ (113.4m) ln 8	3/4" (19-1mm)
Full Width Front Drum	Main or Aux. Hoist	16'' (40.6cm)	24-1/8″ (61.3cm)	5mooth	123′ (37 5m)	959′ (292 3m) In 6	3/4" (19.1mm)

MISCELLANEOUS DATA (ROTATOR)

Fuel Capacity 210 Gallons (795 Liters)

Swing Speed

DESCRIPTIVE DATA (ROTATING ASSEMBLY)

Basic Standard and Optional Components

ROTATING BASE: Fabricated with integral machinery frames. Fuel tank built in rear.

SHAFTING: All shafting heat treated alloy steel ground to size. Involute splines used extensively.

VERTICAL SWING SHAFT: The vertical swing shaft and pinion is one piece, mounted on anti-friction bearings.

HORIZONTAL SWING SHAFT: This shaft is mounted on anti-friction bearings, geared to the front and rear drum shafts. It supplies power to the vertical swing shaft through a bevel pinion.

SWING BRAKE: A swing brake operates on the outside of the front swing clutch housing for use as a lock brake.

SWING BRAKE WITH SNUBBER: Same as swing brake except an additional control valve on swing lever provided for momentarily holding while setting loads.

JACK SHAFT: This shaft is mounted on ball bearings, and supplies power through a pinion gear to the power lowering shaft. Lube oil pump is belt driven from right hand end of jack shaft.

FRONT DRUM SHAFT: Supported by self-aligning antifriction bearings and ball bearings. Mounted on the right hand end of this shaft is a swing clutch geared to the horizontal swing shaft. The right hand drum is a split lagging design, either smooth or grooved. All drums are mounted on ball bearings. Refer to "lagging data" table for specifications.

REAR DRUM SHAFT: Supported by self-aligning antifriction and ball bearings. Mounted on the right hand end of this shaft is a swing clutch geared to the horizontal swing shaft. The right hand or boom hoist drum is solid-type design. The left hand drum is a split lagging design, either smooth or grooved. All drums are mounted on ball bearings. Refer to "lagging data" table for specifications.

HOIST BRAKES: Are external contracting friction band type, mechanically operated by pedals mounted on antifriction bearings for maximum ease of operation. Hoist brakes have a foot-controlled lock.

CLUTCHES: All clutches are air actuated. All clutches are of the internal expanding friction band type with the exception of the swing clutches which are of the internal two shoe design.

BOOM HOIST: The boom hoist located on the rear drum shaft is of the spur gear and chain design with power up and power down control. Hoisting control is through and air actuated clutch with a spring set, air released holding brake. The brake automatically releases when hoisting or lowering. The lowering is controlled through an air actuated clutch mounted on the power lowering shaft and chain connected to the boom hoist drum. Lowering speed is reduced considerably resulting in a very smooth, precision, lowering operation. A ratchet and pawl device is supplied for added safety.

BOOMS AND JIBS: Extensible type with tubular chords—refer to boom and jib data.

BOOM STOP: Telescopic with or without automatic air cut-off of boom hoist clutch.

FAIRLEAD: Deck mounted, full revolving — optional with crossover suspension only.

BOOM SUSPENSION: Crossover with 12 parts of line and 12 parts with mid-point suspension depending on boom length — optional.

THIRD DRUM: One piece high capacity lagging running on ball bearings, located at left hand side of front drum shaft. Actuated by air operated clutch and brake. Refer to "lagging data" table for specifications.

FULL WIDTH FRONT DRUM: High capacity drum located on the front shaft, mounted on ball bearings and equipped with planetary controlled load lowering. Refer to "lagging data" table for specifications. (Third drum not available with this equipment.)

POWER LOWERING SHAFT: This shaft is located behind the rear hoist drum shaft and accommodates the power boom lowering and power load lowering.

POWER LOAD LOWERING: The power load lowering, air actuated clutch is chain connected to the left hand rear main hoist drum. The load lowering speed is reduced considerably, resulting in a very smooth precision, lowering operation.

COUNTERWEIGHT: Two piece counterweight mounted at rear of rotating frame. Readily removable for weight reduction of machine for transporting.

COUNTERWEIGHT REMOVAL EQUIPMENT: Includes sheaves in base section of boom, lifting slings, and boom stop. Hoist cable over sheaves in boom base is used to load or unload counterweight from auxiliary truck. Gantry power up and down feature is used to position counterweight with slings provided.

GANTRY: Low back hitch gantry. This gantry can be positioned with boom hoist ropes from mast for counterweight handling.

CONTROLS: All controls are air except hoist brakes which are mechanical.

OPERATOR'S CAB: Machine equipped with enviromental operator's cab lined with sound barrier and deadening material, cuts noise level by an estimated 50 percent. Cab can be heated or air conditioned. Controls are grouped for maximum operator convenience, comfort and efficiency. Side and front windows slide up and down for ventilation. Numerous hatches and doors are provided for access to machinery and power plant. Hoist drums are not covered.

GEARING AND CHAIN DRIVES: All gearing, except rotating pinion and gear, is fully enclosed, running in oil with pump circulation for positive lubrication. The four chain sprockets for boom hoist and load lowering device require hand lubrication. Power take-off chain drive is fully enclosed, running in an oil bath.

MISCELLANEOUS ACCESSORIES: Ball and hook, hook block, electric signal horn, running board (short hook on type).

POWER TAKE-OFF: Disconnect clutch, precision roller chain.

BOOM PLUS JIB ERECTION CAPABILITY WITH COUNTERWEIGHTS #1 AND #2 MOUNTED ON THE MACHINE

OVER THE REAR OF THE MACHINE •		OVER THE SIDE OF THE MACHINE		
WITH OUTRIGGERS EXTENDED AND SET		WITH OUTRIGGERS EXTENDED AND SET		
Without Bumper	With Bumper	Without Bumper	With Bumper	
Counterweight	Counterweight	Counterweight	Counterweight	
$\begin{array}{l} 200' \ (61.0m) \ + \ 20' \ (\ 6.1m) \\ 190' \ (57.9m) \ + \ 30' \ (\ 9.1m) \\ 180' \ (54.9m) \ + \ 40' \ (12.2m) \\ 180' \ (54.9m) \ + \ 50' \ (15.2m) \\ 170' \ (51.8m) \ + \ 60' \ (18.3m) \end{array}$	$\begin{array}{r} 200' \ (61.0m) + \ 20' \ (\ 6.1m) \\ 200' \ (61.0m) + \ 30' \ (\ 9.1m) \\ 200' \ (61.0m) + \ 40' \ (12.2m) \\ 200' \ (61.0m) + \ 50' \ (15.2m) \\ 190' \ (57.9m) + \ 60' \ (18.3m) \end{array}$	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	200' (61.0m) + 20' (6.1m) 190' (57.9m) + 30' (9.1m) 190' (57.9m) + 40' (12.2m) 180' (54.9m) + 50' (15.2m) 170' (51.8m) + 60' (18.3m)	

Boom erection capability on tires with counterweight #1 only mounted on the machine is 140' boom over the side of , the machine and 150' boom over the rear of the machine.

Boom erection capability on outriggers with counterweights #1 and #2 mounted on the machine is 200' of boom.

BOOM AND JIB DATA

Boom, Tubular Pin Connected			
Type Service	Crane - Drag - Clamshell		
Suspension	Mast and Pendants		
Gantry	Low Backhitch		
Quan Sheaves at Point Shaft	5		
Convertibility .	Crane - Dragline - Clamshell		
Dia. Point Sheaves	15 ¼"(40.0cm) P.D - ¼" (19.1mm) Cable		
Basic Boom Length	50' (15.2m)		
Type Chords			
Extensions .			
	straight 60¼ " (153cm) x 65¼ " (166cm) sec.		
Max Boom Length	Crane 200' (61.0m) Drag & Clam 60' (18.3m)		

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Jib, Tubular Pin Connected				
Basic Length	20' [25½'' (64:8cm) x 34½'' (87.6cm sec.)]			
Max. Length	60′ (18.3m)			
Chord Size	2½" (64mm) O.D.			
Chord Material	100,000 P.S.I. (689MPa) Yield			
Quan. Sheaves at Point	Óne (1)			
P.D. Point Sheave	15 ¼ ′′ (40cm) P.D. [¾ ′′ (19.1mm) Cable]			
Capacity - 20'-0'' (6.1m)	a., b., c. 16.8 Tons (15.2 Tons)			
30'-0'' (9.1m)	a., b. 16.8 Tons (15.2 Tons)			
40'-0" (12.2m)	a. 16.8 Tons (15.2 Tons)			
	a. 14.5 Tons (13.1 Tons)			
60'-0''.(18.3m)	a. 11.8 Tons (10.7 Tons)			
	a. Minimum Jib Offset			
	b. Intermediate Jib Offset			
	c. Maximum Jib Offset			

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BOOM HOIST SUSPENSION DATA

*Boom Length	Reeving Required	Mid-Point Suspension Location
Up thru 150′ (45.7m)	Mast And Pendants	Midpoint Not Required
 160' (48.77m) thru 200' (60.96m)	Mast, Pendants And Midpoint	100' (30.48m) From Boom Foot

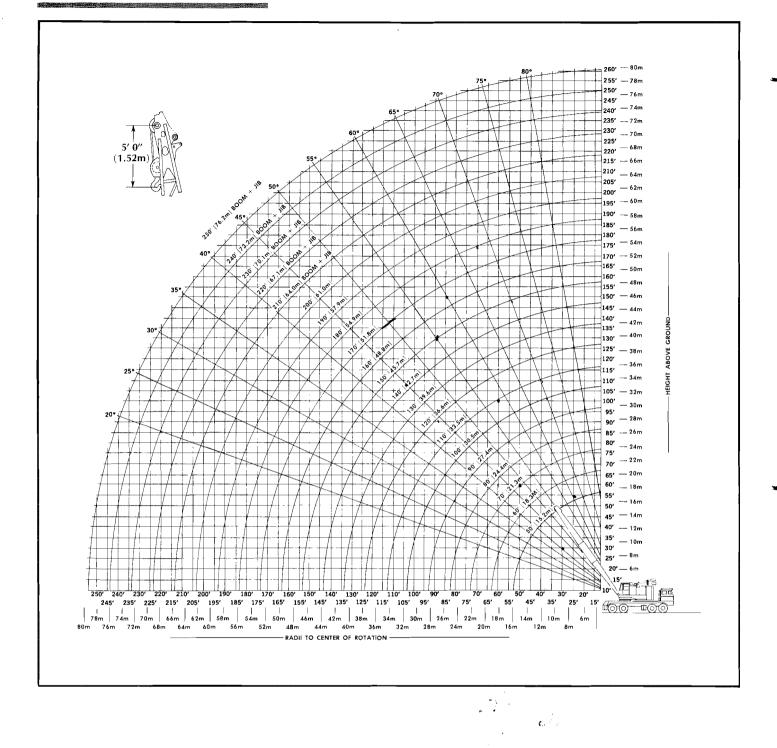
*Boom length determines suspension required. Jib does not affect requirement.

به وی دا وی

Time Required to Raise Or Lower A 50' (15.2m) Boom From 20° Above Horizontal To 70° Above .RaiseLowerHorizontal With 12 Part Boom Hoist Reeving55 Sec- 88 Sec.

* '

CRANE WORKING RANGES

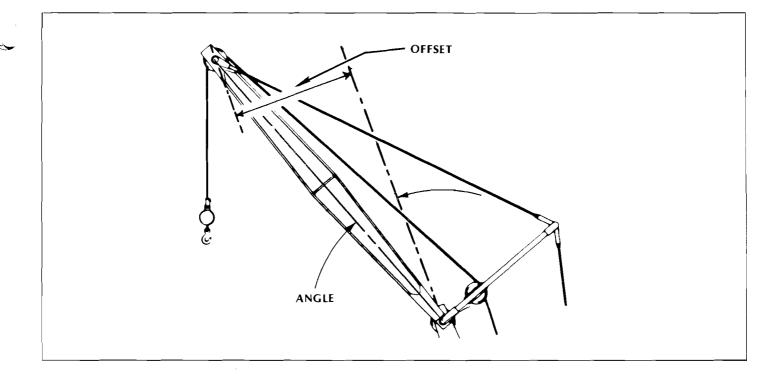


RECOMMENDED WIRE ROPE REEVING FOR HOOK BLOCKS

Load in Pounds	No. Part Line	Load in Pounds	No. Part Line
Over 16,800lbs. (7,620kg.)	2	Over 100,800lbs. (45,720kg.)	7
Over 33,600lbs. (15,240kg.)	3	Over 117,600lbs. (53,340kg.)	8
Over 50,400lbs. (22,860kg.)	4	Over 134,400lbs. (60,960kg.)	9
Over 67,200lbs. (30,480kg.)	5	Over 151,200lbs. (68,580kg.)	10
Over 84,000lbs. (38,100kg.)	6	Over 168,000lbs. (76,200kg.)	11

Based upon 3/4" dia. wire rope with a minimum breaking strength of 58,800lbs.

JIB DATA



		JIB DATA		
Length	Position	Distance	Angle	Weight
	Minimum	1′- 3″ (.38m)	3.7°	1,945lbs. (882kg.)
20′ (6.1m)	Intermediate	4'- 8'' (1.42m)	13.4°	1,945lbs. (882kg.)
	Maximum	8'- 0'' (2.44m)	23.6°	1,945lbs. (882kg.)
	Minimum	3'- 0'' (.91m)	5.8°	2,370lbs. (1,075kg.)
30′ (9.1m)	Intermediate	8'- 0'' (2.44m)	15.5°	2,370lbs. (1,075kg.)
	Maximum	_13′- 1′′ (3.99m)	25.8°	2,370lbs. (1,075kg.)
	 Minimum	4'- 3'' (1.30m)	6.1°	2,795lbs. (1,268kg.)
40′ (12.2m)	Intermediate	10′-11′′ (3.33m)	15.8°	2,795lbs. (1,268kg.)
	Maximum	17'- 7'' (5.36m)	26.1°	2,795lbs. (1,268kg.)
	Minimum	4′-11″ (1.50m)	5.6°	3,065lbs. (1,390kg.)
50′ (15.2m)	Intermediate	13'- 3'' (4.04m)	15.3°	3,0651bs. (1,390kg.)
	Maximum	21'- 7'' (6.58m)	25.6°	3,065lbs. (1,390kg.)
	Minimum	5'~ 0'' (1.52m)	4.8°	3,490lbs. (1,583kg.)
60′ (18.3m)	Intermediate	15'- 1'' (4.60m)	14.5°	3,490lbs. (1,583kg.)
	Maximum	25'- 2'' (7.67m)	24.8°	3,490lbs. (1,583kg.)

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_		APACITY REDUCTION DUE DUNTED ON THE BOOM								
Jib										
Length	Minimum	Intermediate	Maximum							
20′ (6.1m)	1,900lbs. (862kg.)	2,000lbs. (907kg.)	2,100lbs. (953kg.)							
30′ (9.1m)	2,600lbs. (1,179kg.)	2,800lbs. (1,270kg.)	3,100lbs. (1,406kg.)							
40′ (12.2m)	3,600lbs. (1,633kg.)	4,000lbs. (1,814kg.)	4,800lbs. (2,177kg.)							
50′ (15.2m)	4,400lbs. (1,996kg.)	5,400lbs. (2,449kg.)	7,700lbs. (3,493kg.)							
60′ (18.3m)	5,700lbs. (2,586kg.)	7,800lbs. (3,538kg.)	15,800lbs. (7,167kg.)							

CRANE LIFTING CAPACITIES

90 Ton

Class 15-484

	Bo	om 		Outriggers Extended and Set	On 1	lires	ļ	Bo	om	Outriggers Extended and Set	On Tires		
Length	Radius	*Angle	Height	\$Side/Rear	‡Side	Rear	Length	Radius	*Angle	Height	‡Side/Rear	‡Side	Rear
	15′	75.9	55.1′	*180,000	*49,600	*64,200		22.2′	80.7	125.0'	85,500	*32,650	43,50
	20'	69.9	53.5′	*130,000	*38,100	50,800		25'	79.3	124.5	80,700	*28,800	37,30
50/	25'	63.7	51.4'	101,900	*30,600	38,100		30'	76.9	123.5'	72,800	*23,600	29,30
50′	30′ 35′	57.1 50.0	48.6′ 44.9′	74,900 59,000	25,100	30,300 24,900		35′ 40′	74.4 71.9	122.2' 120.7'	58,700 48,000	19,600	23,90
	40′	42.0	40.1	48,400	17,200	21,000		40 45'	69.4	118.9	40,400	13,700	17,00
	45	32.5	33.5	40,900	14,600	18,000	120′	50'	66.8	116.9	34,700	11,700	14,70
	50′	19.5	23.3'	35,200	12,600	15,700	120	60′	61.5	112.1	26,800	8,800	11,30
	15'	78.3	65.3'	*170,000	*49,400	*63,800	1	70′	55.9	106.0′	21,500	6,700	8,90
	20'	73.4	64.1'	*129,000	*37,900	50,800		80′	50.0	98.5′	17,700	5,200	7,10
	25	68.3	62.3'	100,500	*30,300	38,100		90′	43.4	89.1′	14,900	4,100	5,70
60′	30'	63.1	60.1′	75,100	*25,050	30,200		100′	35.9	77.0′	12,700	3,100	4,60
	35′	57.6	57.2'	59,000	20,400	24,800)	110′	26.7	60.61	10,900	2,400	3,80
	40′	51.7	53.7'	48,400	17,100	20,900		120′	12.5	32.7′	9,500	1,700	3,0
	45′	45.4	49.3′	40,900	14,500	17,900		23.9′	80.7	134.9′	76,200	*29,900	39,50
	50′	38.2	43.7′	35,200	12,500	15,600		25′	80.2	134.7′	75,500	*28,450	37,10
	60′	17.8	24 9′	27,300	9,600	12,100		30′	77.9	133.7′	69,900	*23,250	29,10
	15′	80.0	75.5′	*140,000	*49,300	*63,700	7	35′	756	132.5′	58,700	19,400	23,70
	20'	75.8	74.4	122,000	*37,500	50,700		40′	73.4	131.1'	47,900	16,000	19,80
	25'	71.5	73.0'	98,200	* 30,000	37,900		45'	71.0	129.5′	40,300	13,400	16,80
	30′	67.2	71.1'	75,100	*24,800	30,000	1	50'	68.7	127.7	34,600	11,400	14,50
70′	35′	62.6	68.8′	59,000	20,300	24,600	130′	60' 70'	63.9	123 3'	26,600	8,500	11,00
	40′	57.9	65.9′	48,400	16,900	20,700	Í.	70′	58.9	117.9′	21,300	6,500	8,60
	45′	53.0	62.5′	40,800	14,400	17,800		80′ 90′	53.6 47.9	111.2′ 103.0′	17,500 14,700	5,000 3,800	6,90 5,50
	50′	47.6	58.3′	35,200	12,400	15,400		100'	47.9	93.0	14,700	2,900	4,40
	60′	35.3	47.0′	27,300	9,400	12,000		110'	34.5	80.2	10,700	2,100	3,50
	70′	16.4	26.4′	22,000	7,400	9,500		120'	25.7	63.0	9,300	1,500	2,8
l	15.5′	80.9	85.6′	*128,500	*47,400	*62,000		130′	12.0	33.8	8,100		2,10
	20′	77.6	84.7′	115,600	*37,300	50,600		25.6′	80.6	144.7′	*70,200	*27,500	36,00
	25'	73.9	83.4′	95,900	*29,800	37,800		23.0 30'	78.8	144.7	*63,800	*23,000	29,0
	30′	70.1	81.87	75,100	*24,600	29,900		35'	76.7	142.8	58,500	*19,150	23,5
	35′	66.3	79.8′	59,000	20,200	24,500	1	40'	74.6	141.5	47,800	15,800	19,6
80′	40'	62.3	77.4′	48,300	16,800	20,600		45'	72.4	140.1	40,100	13,300	16,60
	45′	58.2	74.6′	40,800	14,300	17,700		50'	70.3	138.4′	34,400	11,300	14,30
	50′	53.9	71.2'	35,100	12,300	15,300 11,900	140′	60′	65 9	134.4′	26,400	8,300	10,80
	60′ 70′	44.4 32.9	62.6′ 50.1′	27,200 22,000	9,400 7,300	9,500		70′	61.3	129.4′	21,100	6,300	8,40
	70 80'	15.4	27.8	18,200	5,800	7,700	1	80′	56.5	123.4′	17,400	4,800	6,70
							4	90′	51.5	116.1′	14,500	3,600	5,30
	17.2′	80.8	95.5′	*114,800	*42,700	*58,000		100′	46.0	107.4′	12,300	2,700	4,20
	20'	79.0	94.9	108,800	*36,950	50,400		110′	40.0	96.7′	10,600	2,000	3,30
	25′	75.7	93.8′	94,300	*29,500	37,700		120′	33.2	83.3′	9,100		2,60
	30′ 35′	72.4 69.0	92.4′ 90.6′	75,100 58,900	20,000	29,700 24,300		130′	24.7	65.2'	7,900		2,00
907	40′	65.6		48,200	16,600	20,400		140′	11.6	34.8′	6,900		<u> </u>
30	45′	62.0	86.1′	40,700	14,100	17,500		27.3'	80.6	154.6′	*62,800	*25,200	32,90
	50′	58.4	83.2'	35,000	12,100	15,100	l	30′	79.6	154 1′	*59,300	*22,800	28,80
90'	60′	50.6	76.1	27,100	9,200	11,700	1	35′	77.6	153.1′	*54,600	*18,950	23,40
	70′	41.7	66.5′	21,800	7,100	9,300		40′	75.6	151.9′	47,700	15,700	19,50
	80′	31.0	52.9′	18,000	5,600	7,500		45′	73.6	150.5′	40,000	13,100	16,50
	90′	14.5	29.1′	15,200	4,400	6,100		50′	71.6	149.0'	34,300	11,100	14,1
	18.8'	80.8	105.3′	*104,300	*39,000	54,700	150'	60′ 70′	67.6 63.4	145.3′ 140.7′	26,300 21,000	8,200	10,70
	20'	80.1	105.1	102,400	*36,700	50,300	1 150	80'	59.0	135.2'	17,200	4,600	6,50
	25'	77.2	104.1	92,700	*29,250	37,500		90 ⁷	54.4	128.7	14,400	3,500	5,2
ĺ	30′	74.2	102.8′	74,800	*24,000	29,600		100′	49.6	120.9	12,200	2,600	4,1
	35'	71.2	101.3′	58,900	19,800	24,200		110′	44.4	111.6	10,400		3,2
	40′	68.2	99.4´	48,200	16,500	20,300	{	120	38.6	100.3′	9,000	ļ	2,50
100′ .:	4 5′	65.0	97.3′	40,600	13,900	17,300		130'	32.0	86.2	7,800		
- si	50′	61.8	94.8′	34,900	11,900	15,000		140′	23.9	67.4′	6,800		
	60′	55.1	88.6′	27,000	9,000	11,500	L	150′	11.2	35.8′	5,900		_
	70	47.8	80.7′	21,700	7,000	9,100		34'2'	78.7	163.5′	*52,500		
	80′	39.5	70.2′	17,900	5,500	7,400	1	35	78.4	163.3	*51,900	1	
	90′ 1.00′	29.4	55.6	15,100	4,300	6,000		40′	76.5	162.2'	47,300	ļ	
	100′	13.7	30.4′	12,900	3,300	4,900	-	45′	74.7	160.9′	39,600		
	20.5'	80.7	115.2′	93,800	*35,700	48,900		50′	72.8	159.5′	33,800		
	25'	78.4	114.2′	87,500	*29,100	37,500		60′	69 0	156.0′	25,800	ļ	
	30′	75.7	113.2′	73,600	*23,900	29,500	§ 160′	70′	65.1	151.8′	20,500		
	35'	73.0	111.8′	58,800	19,800	24,100		80′	61.1	146 7′	16,700		
Í	40′ 45′	70.2	110.1'	48,100	16,400	20,200		90′	57.0	140.8′	13,900	l	(
110/	45′ 50′	67.4	108.2'	40,500	13,800	17,200		100′	52.6	133.7'	11,700	Į.	
110′	50' 60'	64.6	106.0'	34,800	11,800	14,900		110′	47.9	125.4	9,900	1	
1	60′ 70′	58.7	100.6'	26,900	8,900	11,500		120′	42.9	115.6	8,500		
1	70′ 80′	52.3	93.7'	21,600	6,900	9,100		130′	37.3	103.7	7,200		
ĺ	80′ 90′	45.4	85.0′ 73.7′	17,900	5,400	7,300	l	140′ 150′	31.0	89 0'	6,200		[
	90′	37.6 28.0	73.7′ 58.2′	15,100 12,900	4,200	5,900 4,800		150′ 160′	23.1 10.8	69.4′ 36.8′	5,300 4,600	· ·	
	100′												

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	Bo	om	I	Outriggers Extended	On Ti	res	‡-Indicates that side is the least stable charted direction.
Length	Radius	*Angle	Height	and Set ‡Side/Rear	‡Side	Rear	
	35.5′	78.9	173.5′	*50,700			
	40′	77,3	172.5′	47,400			DIAGRAMMATIC DEFINITION OF "SIDE", "F
	45′	75.6	171.3′	39,700			OR "FRONT" AS USED ON CAPACITY CH
	50′ 60′	73.9 70.3	169 9′ 166.7′	33,900 25,900			
	70 [°]	66.7	162.7	20,600			SIDE
§ 170′	80'	63.0	158.11	16,700			
	90′	59.1	152.5'	13,900			
	100′ 110′	55 1 50 9	146.1′ 138.6′	11,700 9,900			¢ ROTATION
	120'	46.4	129.8	8,400			
	130′	41.6	119.4′	7,200			
	140'	36.2	107.0′	6,200			FRONT - REAR
	150′ 160′	30.0 22 4	91.7′ 71.5′	5,300 4,600			¢ TRACK
·	170'	10 5	37.7	3,900			
	36.6'	79.1	183.4	*45,300			
	40′	78 1	182 7′	*45,000			
	45'	76.4	181.6'	39,400			SIDE
	50' 60'	74.8 71.5	180.3′ 177.3′	33,700 25,600			
	70'	68.1	177.5	20,300			"ON TIRES"
	80′	64.6	169.2′	16,500			
§ 180′	90′ 100′	61.0	164.1	13,600			C FRONT OUTRIGGERS
	100′ 110′	57.3 53.4	158.1′ 151.2′	11,400 9,600			SIDE
	120'	49.4	143.2	8,200			
	130′	45.0	134.0′	7,000			
	140'	40 3	123.2'	5,900			
	150′ 160′	35.1 29.2	110.3′ 94.4′	5,100 4,300			45* REAR
	170	21.8	73.4	3,600			FRONT
	180′	10.2	38.61	3,000			
	37.7′	79.4	193.4′	*39,600			
	. 40′	78.7	192.9'	*39,100			REAR
	45' 50'	77.1 75.6	191.8′ 190.6′	*38,600 33,600			OUTRIGGER
	60'	72.5	187.8	25,500			SIDE
	· 70′	69.3	184.3′	20,200			
§ 190′	80′ 90′	66.0 62.7	180 2′ 175.4′	16,400			"ON OUTRIGGERS"
8 150	100'	59.2	1/ 5.4	13,500 11,300			FULLY EXTENDED & SET
	110′	55.6	163.5′	9,500			
	120′	51.9	156.2′	8,100			Capacities per SAE Code J765
	1 30′ 1 40′	48.0 43.8	147.8′ 138.1′	6,800 5,800			Class Designation per U.S. Department of Commerce Standard
	150'	39.2	126.8	4,900			
	160'	34.2	113.4′	4,200		(THIS CHART IS BASED UPON:
	170′ 180′	28.4 21.2	96.9′ 75.3′	3,500			1. Loads marked by * are the maximum loads permitted
	190'	9.9	75.3 39,5'	2,900 2,400			structural strength of the parts and are not based upon the
	38.8'	79.5	203.4'	*33,700			of the machine.
	40′	79.3	203.1	*33,600			 All other loads are based upon the stability of the machine not exceed 85% of the tipping loads in the least stable direct
	45′	77.8	202.1′	*33,300			3. Machine to be level on firm solid support; shock and side l
	50′ 60′	76.3 73.4	200 9′ 198.2′	*33,000 25,400			to be prevented.
	50 70'	73.4	198.2	25,400			 All hook blocks, lifting tackle and jib attachments are co a part of the load to be lifted.
	80′	67.3	191.11	16,200			5. Loads must not be lifted or handled over the front of the ma
6 000	90′	64.1	186.6	13,400			See Diagram.
§ 200	100' 110'	60.9 57.6	181 4′ 175.5′	11,100 9,400			6. "On Tires" capacities are not recommended for travelin
	120'	57.6 54.1	1/5.5	9,400 7,900			to Lima for travel load ratings).
	130′	50 5	161.0	6,700			 Exceeding the capacities shown on this chart or altering the weight nullifies all warranties.
	140′	46.7	152.2′	5,700			8. When the machine is equipped with the 30,930 lb. count
	150′ 160′	42.6	142.0'	4,800			and resting on rubber tires, the counterweight must never b
	160	38.2 33 3	130 3′ 116.4′	4,000 3,300			over side or rear of the machine — the centerline of the
	180′	27.6	99.4	2,700			unit and the centerline of the truck must be parallel. 9. The load ratings shown on this chart make no allowance
	190′	20.6	77.2′	2,200			factors as the effect of side loads, wind, ground conditions,
							of rubber tires, and operating speeds. The operator shall t
							reduce load ratings to take these factors into account.
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	Bo	iom.		Outriggers Extended and Set		Bo	iom.		Outriggers Extended and Set		Be	n truck		Outriggers Extended and Set	E E				
Length	Radius 15' 20' 25' 30' 35' 40' 45' 50'	*Angle 75 9 69.9 63 7 57 1 50 0 42 0 32 5 19 5	Height 55.1' 53.5' 51.4' 48.6' 44.9' 40.1' 33.5' 23.3'	Over Rear *180,000 *130,000 *104,700 * 84,400 * 70,000 * 59,900 * 51,400 * 44,400	Length	Radius 22 2' 25' 30' 35' 40' 45' 50' 60'	*Angle 80 7 79 3 76 9 74 4 71 9 69.4 66.8 61 5	Height 125.0' 124 5' 123 5' 122.2' 120 7' 118 9' 116 9' 112.1'	Over Rear * 85,400 * 80,700 * 72,800 * 60,600 * 51,500 * 44,900 * 39,500 * 31,600	Length § 170'	Radius 35 5 40 45 50 60 70 80 90	*Angle 78 9 77 3 75 6 73 9 70 3 66 7 63 0 59 1	Height 1735 1725 1713 1699 1667 1627 1581 1525	Over Rear * 50 700 * 48,600 * 46 200 * 40 200 * 50	Length § 190'	Radius 37.7' 40' 45' 50' 60' 70' 80' 90'	*Angle 79 4 78 7 77 1 75 6 72 5 69 3 66 0 62 7	Height 193 4' 192 9' 191 8' 190 6' 187.8' 184 3' 180 2' 175 4'	0, .
60'	15' 20' 25' 30' 35' 40' 45' 50' 60'	783 734 683 631 576 517 454 382 178	65 3' 64 1' 62 3' 60 1' 57 2' 53 7' 49.3' 43 7' 24 9'	*170,000 *129,000 *100,500 * 81,700 * 67,700 * 57,900 * 50,200 * 44,000 * 34,100		70' 60' 90' 100' 110' 120' 23 9' 25' 30'	55 9 50 0 43 4 35 9 26 7 12 5 80 7 80 2 71 9	106 0' 98.5' 89 1' 77.0' 60.6' 32 7' 134.9' 134.7' 134 7' 133 7'	* 26,100 * 21,700 * 18,200 * 15,800 * 13,500 * 11,600 * 76,500 * 75,500 * 6,900		100' 110 120' 130' 140' 150' 160' 170' 36 6'	55 1 50 9 46 4 41 6 36 2 30 0 22 4 10 5 79 1	146 1' 138 6 129 8' 119 4' 107 0 91 7' 71 5' 37 7' 183 4'	16.700 14.500 12.600 9.700 8.600 7.600 5.600		100' 110' 120' 130' 140' 150' 160' 170' 180'	59 2 55 6 51 9 48 0 43.8 39.2 34 2 28 4 21 2	169 9' 163.5' 156.2' 147 8 138 1 126 5' 113 4' 96 9' 75 3'	
70'	15' 20' 25' 30' 35' 40' 45' 50' 60' 70'	800 758 715 67.2 626 579 530 476 353 164	75 5' 74 4' 73 0' 71 1 68 8' 65 9' ** 5' 58 3' 47 0' 26 4'	*140,000 *122,000 * 98,200 * 79 300 * 66,000 * 56,300 * 49,000 * 43,100 * 34,100 * 27,400	130'	30 35 40 45 50 60 70 80 70 90 100 110 120	77 9 73 4 71 0 68 7 63 9 58 9 53 6 47 9 41 6 34 5 25 7	133 / 132 5' 131 1' 129 5' 127 7' 123 3' 117 9' 111 2' 103 0' 93 0' 80 2' 63 0'	* 69,900 * 59,700 * 50,600 * 44,000 * 38,500 * 31,000 * 25,500 * 21,100 * 17,900 * 15,500 * 11,400	§ 180'	40' 45' 50' 60' 70' 80' 90' 100' 110' 120' 130'	751 764 748 715 681 645 610 573 534 494 450	103 4 182 7 181 6 180 3' 177 3' 173 6' 169 2' 164 1' 158.1' 158.1' 158.1' 158.1' 154 2' 143 2' 134 0'	45,300 45,000 41,600 34,400 27,700 22,900 19,300 16,400 14,200 12,300 10,800	§ 200'	190' 38.8' 40' 45' 50' 60' 70' 60' 90' 100' 110'	99 796 793 778 763 734 703 673 64.1 609 576	39 5' 203 4' 203 1' 202 1' 200 9' 198 2' 195 0' 191 1' 186 6' 181 4' 175 5	•
80'	15 5' 20' 25' 30' 35' 40' 45' 50' 60 70' 80'	809 776 739 701 66.3 623 582 539 444 329 154	85 6' 84 7' 83 4' 81 8' 79 8' 77 4' 74 6' 71 2' 62 6' 50 1' 27 8'	*128,500 *115,600 *95,900 *77,300 *64,800 *55,100 *48,100 *48,100 *33,600 *27,400 *22,600	140	130' 25 6' 30' 35' 40' 45' 50' 60' 70' 80' 90'	120 806 788 767 746 724 703 65.9 613 565 515	33 8' 144 7' 143 9' 142 8' 141 5' 140 1' 138 4' 134 4' 129 4' 123 4' 116 1'	9,500 70,200 63,800 58,700 50,000 43,400 38,000 730,800 24,900 20,600 17,400		140' 150' 160' 170' 180'	40 3 35 1 29 2 21 8 10 2	123 2' 110 3' 94 4' 73 4' 38 6'	9,500 8,300 7,300 6,500 • 4,500		120' 130' 140' 150' 160' 160' 180' 190' 200'	54 1 50 5 46 7 42 6 38.2 33 3 27 6 20 6 9 7	168 7' 161 0' 152 2' 142 0' 130 3' 116 4' 99 4' 77 2' 40 4	
90.	17 2' 20' 25' -5' -45' 45' 60' 70' 80' 90'	80 6 79 0 75 7 72 4 69 0 65 6 62 0 58 4 50 6 41 7 31 0 14 5	95 5' 94 9' 93 8 92 4' 90 6' 88 5 86 1' 83 2' 76 1' 66 5 52 9' 29 1'	*114,800 *108,000 * 94,300 * 75,700 * 63,200 * 63,200 * 47,200 * 41,°50 * 33,00 * 27,259 * 22,509 * 78,800		100' 110' 120' 130' 140' 27 3' 30' 35' 40' 45' 55'	46 0 40 0 33 2 24 7 11 6 80 6 79 5 77 6 75 6 73 6 71 6	107.4' 96.7' 83.3' 65.2' 34.8' 154.6' 154.1' 153.1' 151.9' 150.5' 149.0'	* 15,000 * 13,100 * 11,300 * 9,700 * 8,400 * 62,800 * 59,300 * 54,600 * 49,200 * 43,300 * 37,500	and w	hart is a	on the Sta	ent to the indard Cri ceptions	e Standard Cr. ane Capacity)	ane Chart. Chart then	All instru efore app	ictions, re ly to this	striction charr (S	i, no ee N
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