Specifications



110 Ton (99.8 metric ton)





5406-0304-218H5



Transportation Weights

Base Crane: Rigid Boom Backstops, 77 gal (291L) Of Fuel, Catwalks (Front And Right Side), Lower Jacking System, 26' (7.9m) Live Mast, Bridle & Spreader Bar, 10-part Boom Hoist Reeving, 870' (265.18m) Of Type "DB" Front Hoist Rope, 650' (198.12m) Of Type "RB" Rear Hoist Rope.

Item Description	Gross Weight			Transport Loads		
	lb <i>(kg)</i>	#1	#2	#3	#4	#5
Base Crane	74,030 (33 579)	1			l i	
Add "A" Counterweight	25,350 (11 499)				1	
Add "B" Counterweight	25,350 (11 499)					1
Add Side Frame (2 Required)	23,561 (10 687)		1	1		
Add Hydraulic Third Drum Without Rope	1,850 <i>(</i> 839)	l	ĺ		l i	
Add 20' (6.1m) Tube Base Section	1,991 <i>(903)</i>	1				
Add 20' (6.1m) Tube Top Section	3,690 (1 674)				1	1
Add 10' (3.05m) Tube Extension With Pins And Pendants	844 (383)	1				
Add 20' (6.1m) Tube Extension With Pins And Pendants	1,353 <i>(614)</i>		1	1		1
Add 30' (9.14m) Tube Extension With Pins and Pendants	1,894 (859)		1	1		
Add 40' (12.19m) Tube Extension With Pins And Pendants	2,357 (1 069)				1	1
Add 20' (6.1m) Angle Base Section	2,695 (1 222)					
Add 20' (6.1m) Angle Top Section With 4 Lifting Sheaves	3,146 <i>(1 427)</i>					1
Add 20' (6.1m) Angle Top Section With 3 Lifting Sheaves	3,139 (1 424)					
Add 20' (6.1m) Angle Top Section With 2 Lifting Sheaves	3,037 (1 378)					1
Add 10' (3.05m) Angle Section With Pins And Pendants	1,047 <i>(4</i> 75)					
Add 20' (6.1m) Angle Extension With Pins And Pendants	1,696 (769)					1
Add 30' (9.1m) Angle Extension With Pins And Pendants	2,448 (1 110)					
Add Bridle And Spreader Bar Only (No Live Mast)	885 (401)					
Add Quick Draw Assembly	623 (283)	1				
Add Tagline Winder With Rope	1,040 <i>(472)</i>					1
Add Fairleader	500 (227)					
Add 30' (9.1m) Tube Jib	1,965 <i>(891)</i>					1
Add 15' (4.6m) Tube Jib Extension	290 (132)					3
Add 5' (1.5m) Auxiliary Tip Extension	640 <i>(290)</i>					1
Add Pile Driver Lead Adaptor	198 <i>(90)</i>					
Add Holding Rope - 1" X 220' Type "DB"	352 (160)					
Add Closing Rope - 1" X 165' Type "DB"	444 (201)					
Add Inhaul Rope - 1" X 80' Type "M"	185 <i>(84)</i>					
Add Hoist Rope - 1" X 700' Type "DB"	1,295 <i>(</i> 587)					
Add Hoist Rope - 1" X 700' Type "CC"	1,421 <i>(645)</i>					1
Add Jib Wire Rope - 1" X 700' Type "DB"	1,295 (597)					
Add 3rd Drum Wire Rope – 0.75" X 550' Type "DB"	572 (259)					1
Add Auxiliary Lifting Bail	196 <i>(89)</i>					
Add 15-ton (13.6mt) Hook Ball - Non Swivel	750 <i>(340)</i>				1	1
Add 15-ton (13.6mt) Hook Ball - Swivel	760 <i>(345)</i>					
Add 110-ton (100mt) 4 Sheave Hook Block	2,946 (1 336)				1	
Remove Front Hoist Rope - 1" X 870' Type "DB"	-1,610 (-730)					
Remove Jib Wire Rope - 1" X 650' Type "RB"	-1,300 (-590)					
Remove 26' (7.9m) Live Mast W/ Bridle And Spreader Bar	-2,949 (-1 338)					
Remove 50 gal (190L) Of Fuel	-362 (-164)					
Annrovimate Total Shinning Weight	lb	77,488	26,808	26,808	35,092	30,542
Approximate Iotal Shipping Weight	kg	35 148	12 160	12 160	15 918	13 854

Notes:

Estimated weights vary by \pm 2%. Numbers in the load columns (numbers 1-5) represent quantities.

Estimated transport loads assume the load out consist of 230' (70.1m) of tube boom and 75' (22.86m) of jib with full counterweight. Support loads were targeted at 45,000 lb (20 412kg), 8' 6" (2.6m) wide, 48' (14.6m) long, and 13' 6" (4.1m) high using a drop deck trailer. This may vary depending on state laws, empty truck/trailer weights, and style of trailer.

Transport Drawings



Working Weights

Based on basic crane including Mitsubishi 6D24-TLA2H diesel engine, turntable bearing, independent hyd powered drums, boom hoist limiting device, independent hydraulic swing and travel, counterweight, swin	Ctwt	"A"	Ctwt "AB"		
drum rotation indicators, and crawler lower with 36" (0.91m) wide track shoes, sealed track rollers, catwa draulic boom foot pin removal, plus the following:	lb	kg	lb	kg	
Lifting crane - includes 40' (<i>12.19m</i>) basic tubular boom, 26' (<i>7.92m</i>) live mast, 870' (<i>265.18m</i>) of 1" (<i>2</i> diameter wire rope, 550' (<i>167.6m</i>) of 3/4" (<i>19.1mm</i>) diameter boom hoist rope, 110-ton (<i>99.8mt</i>) hook bl basic pendants.	153,829	69 776	179,179	81 274	
Ground Boaring Processo		9.58		11.	16
	kg/cm²	0.67		0.1	78



218 HYLAB 5 Luffing Attachment Transport





Attachment Options

■ 40' - 230' Tubular Boom (12.19 - 70.1m)

Basic Boom – 40' (12.19m) two-piece design that utilizes a 20' (6.10m) base section and a 20' (6.10m) open throat top section with in-line connecting pins on 60" (1.52m) wide and 50" (1.27m) deep centers.

- Boom foot on 61" (1.55m) center
- 3" (76.2mm) diameter chords
- Lugs on base section to attach carrying links
- Skywalk platform
- Deflector roller on top section
- Permanent skid pads mounted on top section to protect head machinery
- Four 21" (0.53m) root diameter steel sheaves mounted on sealed antifriction bearings
- Tip extension and jib connecting lugs on top section
- Mechanical boom angle indicator

Optional – "Quick Draw[™]" handling system that mounts in the boom base to allow loading/unloading of a counterweight, a side frame or a boom section onto transport trailers.

Tube Boom Extensions – The following table provides the lengths available and the suggested quantity to obtain maximum boom in 10' (*3.05m*) increments. Midpoint pendant connections are required at 100' (*30.5m*) for boom lengths 210' (*64.0m*) and longer.

Tube boom extensions	Quantity for max boom
10' (3.05m)	1
20' (6.10m)	2
30' (9.14m)	2
40' (12.19m)	2

· Deflector roller on top of each extension

- Appropriate length pendants
- Maximum tube boom tip height of 235' (71.63m)

40'-150' Angle Boom (12.19 - 45.72m)

Basic Angle Boom – 40' (*12.2m*) two-piece design that utilizes a 20' (*6.10m*) base section and a 20' (*6.10m*) open throat top section with in-line connecting pins. Boom extensions are 48'' (*1.22m*) wide and 48''(*1.22m*) deep at outside

dimensions of angles.

- Boom foot on 61" (1.55m) center
- 4" X 4" X 0.38" (101.6 x 101.6 x 9.5mm) angle chords

- Lugs on base section to attach carrying links
- Skywalk platform
- Deflector roller on top section
- Rigid sheave guards
- Four 18" (0.46m) root diameter steel sheaves mounted on sealed antifriction bearings
- Tip extension and jib connecting lugs on top section
- Mechanical boom angle indicator

Optional – Three sheave head machinery for clam applications or two wide mouth sheaves for dragline applications.

 Three sheave lift crane head machinery instead of standard (when used with "CASAR [™] Stratoplast" rope) offers maximum capacity of 100-ton (90mt).

Angle Boom Extensions – The following table provides the lengths available and the suggested quantity to obtain maximum boom in 10' (*3.05m*) increments. Midpoint pendant connections are not required.

Angle boom extensions	Quantity for max boom
10' (3.05m)	1
20' (6.10m)	2
30' (9.14m)	2

- Deflector roller on top of each extension
- Appropriate length pendants
- Maximum angle boom tip height of 156' (47.56m)

■ 30' - 75' Tubular Jib (9.14-22.86m)

Basic Tube Jib - 30' (9.14m) two-piece design that utilizes a 15' (4.57m) base section and a 15' (4.57m) top section with in-line connecting pins on 32"

(0.81m) wide and 24" (0.61m) deep centers.

- 2" (50.8mm) diameter tubular chords
 One 18.5" (0.47m) root diameter steel sheave mounted on sealed antifriction bearings.
- 15' (4.6m) jib extensions provide jib lengths at 45' (13.76m), 60' (18.3m), and 75' (22.86m) for tube boom. Angle boom is limited to 60' (18.29m).
- Jib offset angles at 5°, 15°, and 25°
- Maximum tip height of tube boom + jib is 269.5' (82.14m).
- Maximum tip height angle boom + jib is 215' (65.57m).

Auxiliary 5' Tip Extension (1.5m)

Designed to use in place of jib to provide clearance between working hoist lines. The extension is equipped with two nylon 18" (0.46m) root diameter sheaves mounted on sealed anti-friction bearings. Maximum capacity is 9-ton (8.16mt).

50' - 140' *(15.24 - 42.67m)* Luffing Jib

Basic Luffing Jib – 50' (15.24m) four-piece design utilizes a 20' (6.10m) base section, 10' (3.05m) extension, 20' (6.10m) top section with in-line connecting pins and 5' (1.5m) luffing boom top section. Luffing jib extensions are 39" (0.99m) wide and 48" (1.22m) deep at the centers.

- 25-ton (22.68mt) maximum capacity
- Working lengths of 50' (15.24m) to 140' (42.67m)
- Brackets on base section to attach fanpost transport links
- Two steel 22.5" (0.57m) diameter luffing jib head sheaves
- Two polyamide 21.25" (0.54m) diameter luffing boom auxiliary head sheaves
- Pin-on nose wheel
- Eight-part luffing jib hoist.
- 1.25" (31.75mm) diameter type "N" pendants

Anemometer with in-cab display

Luffing Jib Extensions – The following table provides the lengths available and the suggested quantity to obtain the maximum luffing jib in 10' (*3.05m*) increments. Midpoint pendants are not required.

Luffing jib extensions	Quantity for max boom
10' (3.05m)	1
20' (6.10m)	1
30' (9.14m)	2

- Deflector roller on top of each extension
- Appropriate length pendants
- Max. luffing jib tip height is 283' (86.26m).

Luffing Boom

- Common base and extensions as open throat boom (HP boom only)
- 5' (1.5m) luffing extension required for bail anchor.
- Working angles of 90°, 85°, 80°, 75°, 70°, and 65°
- Working lengths of 80' (24.38m) to 140' (42.67m) with luffing jib combinations up to 140' (42.67m).
- Maximum luffing boom length 150' (45.72m) with luffing jib combinations of 80' (24.38m), 90' (27.43m), and 100' (30.48m) only.
- 1.38" (34.92mm) diameter type "N" pendants; same as open throat boom.

Luffing Boom Extensions - The following • table provides the lengths available and the suggested quantity to obtain the maximum luffing boom in 10' (*3.05m*) increments. Midpoint pendants are not required. •

Luffing boom extensions	Quantity for max boom
10' (3.05m)	1
20' (6.10m)	2
30' (9.14m)	1
40' (12.19m)	1

Note: "HP" type boom must be used.

- Rear hoist drum becomes luffing jib hoistOptional third drum provides second
- Optional third drum provides second working hoist line, if required.

- · Designed for self-assembly
- Luffing jib hoist bridle and bail can remain reeved for crane transport
- · Job site mobility with attachment
- Rolled out or rolled under erection methods
- Compact transport module.

Boom Hoist System

Designed to lift off maximum boom or maximum boom plus jib unassisted. Operates up to a maximum boom angle of 82° for conventional boom and 90° for luffing boom. Boom hoist limit system limits maximum boom angle operation.

· Retractable gantry frame and

- Pin-on bail frame
- 10-part reeving with 3/4" (19mm) wire rope
- Bridle assembly
- 26' (7.92m) live mast (optional for angle attachment)
- Two 1.38" (35mm) pendants
- Tubular boom backstops (telescopic type)
- Sheaves contain sealed anti-friction bearings
- Boom speed from 10°-70° is 69 seconds with no load. Speed was determined using 100' (30.5m) of tube boom.

Revolving Upper Structure

Frame

All welded steel frame with precision machined surfaces for mating parts.

Engine

Mitsubishi 6D24-TLA2L with oil filter, oil cooler, air cleaner, fuel filter, water separator, tachome- ter, and electrical shutdown.								
Number of cylinders	6							
Bore and stroke - in. <i>(mm)</i>	5.12 x 5.91 (<i>130 x 150</i>)							
Piston displacement - in ³ (L)	729 <i>(11.95)</i>							
Engine rpm at full load speed	2,000							
Hi-idle rpm	2,200							
Gross hp (<i>kw</i>)	266 (198)							
Peak torque - ft lb (joule)	870 <i>(1179)</i>							
Peak torque - rpm	1,400							
Electrical system	24 volt							
Batteries	2-12 volt							
Approximate fuel consumption	gal/hr <i>(L/hr)</i>							
100% hp	13.84 <i>(52.40)</i>							
75% hp	10.38 <i>(39.29</i>)							
50% hp	6.92 <i>(26.19)</i>							
25% hp	3.46 <i>(13.10)</i>							

Hydraulic System Specifications

Hydraulic Pumps – The pump arrangement is designed to provide hydraulically powered functions allowing positive, precise control with independent or simultaneous operation of all crane functions.

- Two variable displacement pumps operating at 4,550 psi (*319kg/cm²*) and 83 gal/ min (*315L/min*) powers load hoist drums, boom hoist drum, optional third drum, and travel.
- One fixed displacement gear type pump operating at 2,985 psi (210kg/cm²) and 29.6 gal/min (112L/min) powers the swing motors and side frame retract cylinders.
- One fixed displacement gear type pump operating at 2,985 psi (210kg/cm²) and

33.3 gal/min (126L/min) powers the swing Note: The freefall operational mode is designed to prevent load lowering events of the statement of t

- One fixed displacement gear type pump operating at 2,985 psi (210kg/cm²) and 10.8 gal/min (41L/min) powers the pilot control system, clutches, brakes, counterweight cylinders, and pump controls.
- One fixed displacement gear type pump operating at 1,420 psi (100kg/cm²) and 8.1 gal/min (31L/min) powers the oil cooler fan.

Pump Control ("Fine Inching") mode – Special pump setting, selectable from operator's cab, that allows very slow movements of load hoist drums, boom hoist drum, and travel for precision work.

Hydraulic Reservoir – 53 gal (*201L*), equipped with sight level gauge. Diffusers built in for deaeriation.

Filtration – One 10 micron, full flow, line filter in the control circuit. All oil is filtered prior to entering the reservoir.

Counterbalance Valves – All hoist motors are equipped with counterbalance valves to provide positive load lowering and prevent accidental load drop if the hydraulic pressure is suddenly lost.

Load Hoist Drums

Each drum contains a pilot controlled, bi-directional, axial piston motor and a planetary gear reduction unit to provide positive control under all load conditions.

- Power up/down & free-fall operation modes
- Automatic brake mode (spring applied, hydraulically released, band type brake)
- 1" (25.4mm) grooved lagging
- Drum pawl controlled manually
- Electronic drum rotation indicators
- Mounted on anti-friction bearings
- 21.50" (0.54m) root diameter
- 40.94" (1.04m) flange diameter
- 24.63" (0.62m) width

Note: The freefall operational mode is designed to prevent load lowering even if the freefall switch is accidentally activated. The automatic brake mode meets all OSHA requirements for personnel handling.

Drum Clutches – Power hydraulic two shoe clutch design that uses a 37"(940mm) diameter x 5" (127mm) wide shoe that internally expands to provide load control. Swept area is 638 in^2 (4 116cm²).

Optional Front Mounted Third Hoist Drum

The hydraulic winch is pinned to the front of the upper frame and is used in conjunction with a fleeting sheave and 3-sheave idler assembly to run the wire rope over the boom top section.

- Free-spooling capability for pile driving applications or auxiliary hoist line for luffer applications.
- 12.75" (0.32m) root diameter
- 22.75" (0.58m) flange diameter
- 17" (0.43m) width
- Mounted on anti-friction bearings

Boom Hoist Drum

Contains a pilot controlled, bi-directional, axial piston motor and a planetary gear reduction unit to provide positive control under all load conditions.

- Spring applied, hydraulically released, disc type brake controlled automatically
- 3/4" (19mm) grooved lagging
- Drum pawl controlled automatically
- Mounted on anti-friction bearings
- 19.84" (0.50m) root diameter
- 33.86" (0.86m) flange diameter
 0.82" (0.25m) width
- 9.82" (0.25m) width

Swing System

Pilot controlled bi-directional axial piston motors and planetary gear reduction unit to provide positive control under all load conditions.

- Spring applied, hydraulically released, 360° multi-plate brake
- Free swing mode when lever is in neutral position
- Four position positive house lock
- Two-speed swing
- Audio/Visual swing alarm
- Maximum swing speed is 2.4 rpm

Upper Counterweight

Consist of a two piece design that can be easily lowered to the ground using the gantry.

- 25,350 lb (*11 499kg*) "A" upper counterweight
- Optional 25,350 lb (*11 499kg*) "B" upper counterweight can be added to maximize capacities

Operator's Cab and Controls

Fully enclosed modular steel compartment is independently mounted and insulated to protect against vibration and noise.

- All tinted/tempered safety glass
- Folding hinge entry door and sliding front glass window
- 19,000 BTU hot water heater
- 18,600 BTU air conditioner
- Door and window locks
- Circulating fan
- Sun visor
 Cloth seat
- Cloth seat
 Dedded fe
- Padded for noise and vibration reductionDefroster
- · Windshield wipers and washer
- Dry chemical fire extinguisher
- Engine instrumentation panel (voltmeter, engine oil pressure, engine water temperature, fuel level, hydraulic oil temperature, hour meter, and service monitor system)
- Electronic drum rotation indicators for front and rear hoist drums
- Six way adjustable seat
- Hand and foot throttle
- Fully adjustable single axis controls
- Swing lever with swing brake and horn located on handle
- Bubble type level
- Ergonomic gauge layout
- Control shut off lever
- Right hand control stand is adjustable by electric motor for operator comfort
- Horn

Rated Capacity Limiter System

The rated capacity limiter system is a boom hoist load cell system. This system provides the operator with useful geometrical data, to include:

- Main Boom Length
- Jib Angle
- Main Boom Angle
- Jib Length
- Operating Mode
- Load Radius
- Boom Tip Height
- Audible Alarm
- Anti-Two Block Indicator
- Pre-Warning Light
- Overload Light
- Load On Hook
- · Function kick-outs including over load
- Operator settable stops (Ramped Stops)
- Boom Hoist Dead End Load Cell (No Lineriders)
- Engine rpm Is Displayed On LCD1 Of SML-10 System

Additional Equipment - Standard

- 71.02" (1.80m) outside diameter turntable bearing
- Right and Left side removable catwalks
- 119 gal *(450.4L)* fuel tank
- (usable quantity) Crane lifting links

Additional Equipment - Optional

- Rud-o-matic® model 648 tagline winder
- Full revolving type Fairleader with barrel, sheaves, and guide rollers.

Lower Structure ■ Lower Frame

All welded box construction frame with precision-machined surfaces for turntable bearing and rotating joint.

- 10' 8" (3.25m) overall width
- 11' 11" (3.6m) overall length

Side Frames

All welded, precision-machined, steel frames can be hydraulically extended and retracted by a hydraulic cylinder mounted in the lower frame.

- 14' 6" (4.42m) extended gauge
- 9' (2.74m) retracted gauge
- 20' 10.5" (6.36m) overall length
- 36" (0.9m) wide track shoes
- 11 sealed (oil filled) track rollers per side frame
- Sealed (oil filled) idler and drive planetaries

- Compact travel drives
- Hydraulic adjusting tracks

Travel and Steering – Each side frame contains a pilot controlled, bi-directional, axial piston motor and a planetary gear reduction unit to provide positive control under all load conditions.

- Individual control provides smooth, precise maneuverability including full counter-rotation.
- Spring applied, hydraulically released disc type brake controlled automatically.
- Maximum travel speed is 1.44 mph (2.38km/h).
- Designed for 30% gradeability.

Carbody Jacks

System contains four hydraulic cylinders individually mounted on swing out beams.

- Individual controls are mounted on carbody.
- Minimum height of carbody when resting on pontoons is 16" (0.41m).
- Maximum height of carbody when resting on pontoons is 42" (1.07m).

Load Hoisting Performance

Front Or Rear Drum – 1" (25.4mm) Wire Rope

Rope Maximum Line Pull		No Load Line Speed		Full Load Line Speed		Pitch Diameter		Layer		Total		
Layer	lb	kg	ft/min	m/min	ft/min	m/min	in	mm	ft	т	ft	т
1	57,788	26 212	194	59.1	63	19.2	22.5	571	135	41.1	135	41.1
2	53,069	24 072	212	64.6	68	20.7	24.5	622	146	44.5	282	86.0
3	49,064	22 255	229	69.8	74	22.6	26.5	673	157	47.9	439	133.8
4	45,620	20 693	246	75.0	80	24.4	28.5	724	168	51.2	608	185.3
5	42,628	19 336	264	80.5	85	25.9	30.5	775	179	54.6	787	239.9
6	40,005	18 146	281	85.6	91	27.7	32.5	825	190	57.9	977	297.8
7	37,685	17 094	298	90.8	96	29.3	34.5	876	201	61.3	1,179	359.4

Boom Hoist Drum – 3/4" (19mm) Wire Rope

Rope	Maximum Line Pull No Load Line Speed		Full Load Line Speed		Pitch Diameter		Layer		Total			
Layer	lb	kg	ft/min	m/min	ft/min	m/min	in	mm	ft	т	ft	т
1	38,712	17 559	126	38.4	115	35.1	20.6	523	65	19.8	65	19.8
2	36,084	16 367	135	41.1	123	37.5	22.1	561	69	21.0	134	40.8
3	33,790	15 327	144	43.9	131	39.9	23.6	599	73	22.3	207	63.1
4	31,770	14 41	153	46.6	140	42.7	25.1	638	78	23.8	285	86.9
5	29,978	13 598	162	49.4	148	45.1	26.6	676	82	25.0	366	111.6
6	28,377	12 872	171	52.1	156	47.5	28.1	714	86	26.2	453	138.1
7	26,939	12 219	180	54.9	165	50.3	29.6	752	90	27.4	543	165.5

Front Mounted Third Drum – 3/4" (19mm) Wire Rope

Rope	Maximum Line Pull No Load Line Speed		Full Load Line Speed		Pitch Diameter		Layer		Total			
Layer	lb	kg	ft/min	m/min	ft/min	m/min	in	mm	ft	т	ft	т
1	23,000	10 433	160	48.8	102	31.1	13.5	343	80	24.4	80	24.4
2	20,700	9 390	178	54.3	114	34.7	15	381	89	27.1	169	51.5
3	18,820	8 537	196	59.7	125	38.1	16.5	419	98	29.9	267	81.4
4	17,250	7 825	214	65.2	137	41.8	18	457	107	32.6	374	114.0
5	15,925	7 224	232	70.7	148	45.1	19.5	495	116	35.4	490	149.4
6	14,785	6 706	249	75.9	160	48.8	21	533	124	37.8	614	187.1

Wire Rope Applications

Wire Rope Application	Diam	neter	Len	gth	Tourse	Maximum Permissible Load		
	in	mm	ft	т	туре	lb	kg	
Boom Hoist	3/4	19	550	168	W	16,800	7 620	
Front Hoist	1	25.4	870	265	DB	29,500	13 381	
Front Hoist (Optional)	1	25.4	700	213	CC	30,760	13 953	
Rear Hoist (Optional)	1	25.4	650	198	RB	22,760	10 324	
Third Drum (Optional)	3/4	19	550	168	DB	16,800	7 620	

Rope Туре	Description
DB	6 x 26 (6 X 19 Class) - Warrington Seal - Extra Improved Plow Steel - Preformed - Right Lay - Regular Lay - I.W.R.C.
RB	19 x 19 Rotation Resistant – Extra Improved Plow Steel – Preformed – Right Lay – Regular Lay – Swaged – SF=5.1
CC	36 x 7 – Non-rotating – Extra-Extra Improved Plow Steel – Right Lay – Regular Lay – S.F.=5.1
W	6 x 26 (6 X 19 Class) - Extra Improved Plow Steel - Preformed - Right Lay - Alternate Lay - I.W.R.C.

5406 (supersedes 5401)-0304-218H5

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